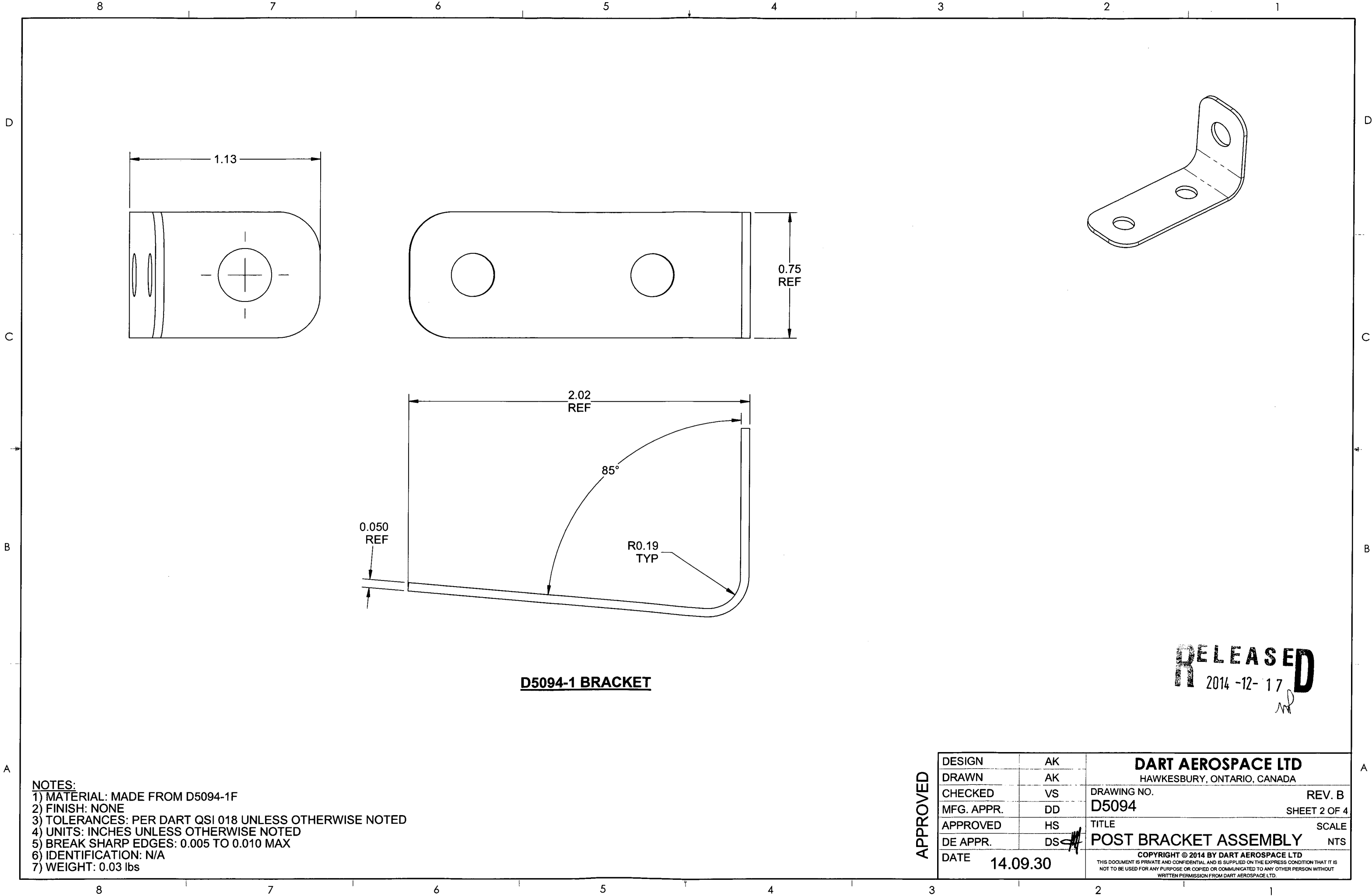


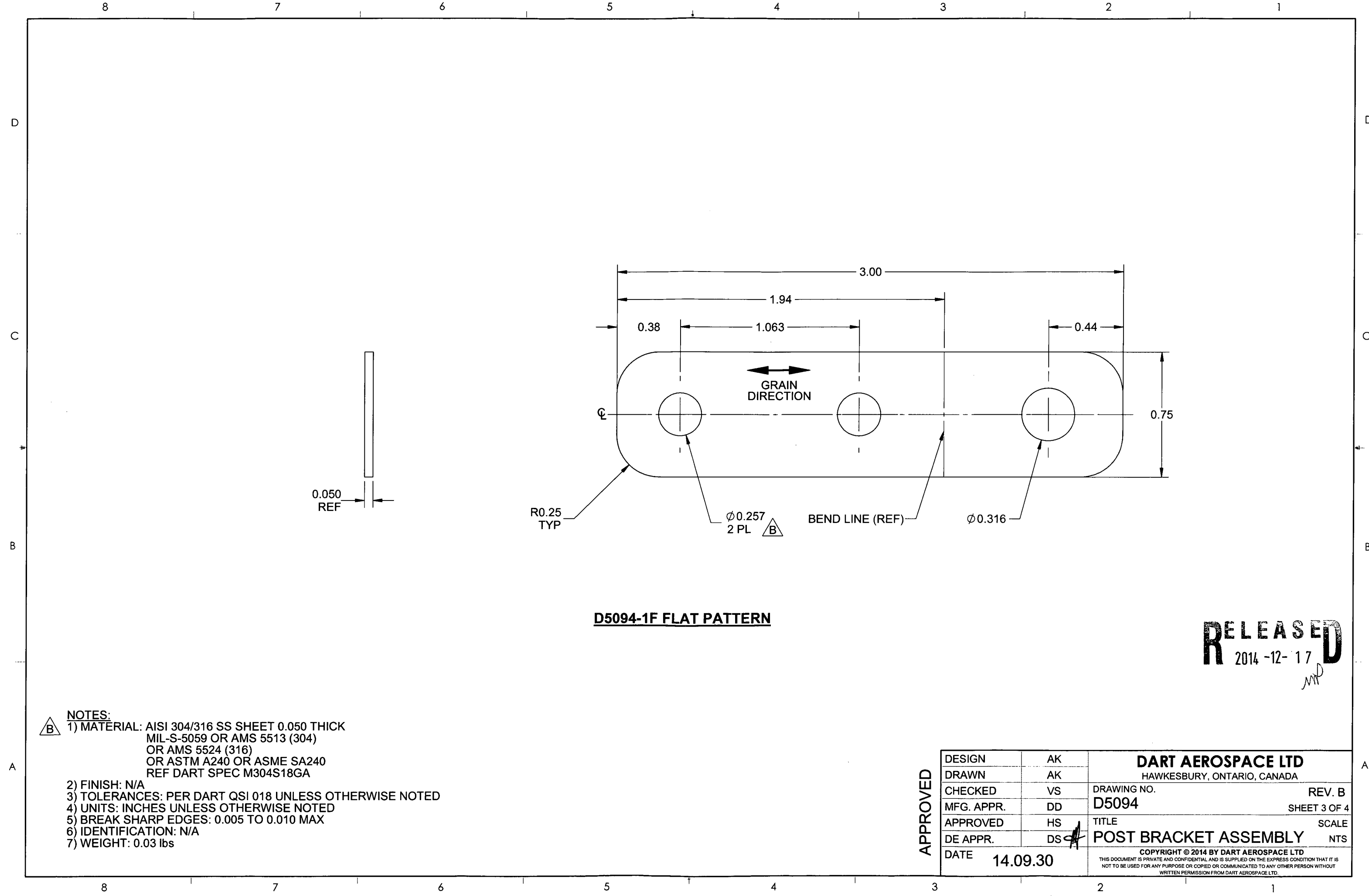
| ITEM | QTY -041 | P/N | DESCRIPTION |
|------|-------------|---------------|-----------------------|
| 1 | X | D5094-041 | POST BRACKET ASSEMBLY |
| 2 | 1 | D3622-1 | BALL STUD |
| 3 | 1 | D5094-1 | BRACKET |
| 4 | 2 | D5094-3 | GUSSET |
| 5 | 1 | MS21043-5 | NUT |
| 6 | 2 | NAS1149C0563R | WASHER |

D5094-041 POST BRACKET ASSEMBLY

- NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.09 lbs
8) WELD PER QSI 004

| | | | |
|------------|---|--|--------------|
| B | ADDED VIEWS; ZN B2-1 AND ZN C2-1. REVISED D5094-041; ZN C5-1. ADDED D5094-3; ZN C4-4. REVISED HOLE DIMENSION; ZN B4-3 (WAS 0.250). REVISED NOTE 1; ZN A8-3 AND ZN A8-4 TO REMOVE AISI 303 MATERIAL. | AK | 14.09.30 |
| A | NEW ISSUE | AK | 14.04.07 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | AK | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | AK | | |
| CHECKED | VS | DRAWING NO. | REV. B |
| MFG. APPR. | DD | D5094 | SHEET 1 OF 4 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | POST BRACKET ASSEMBLY | NTS |
| DATE | 14.09.30 | COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |





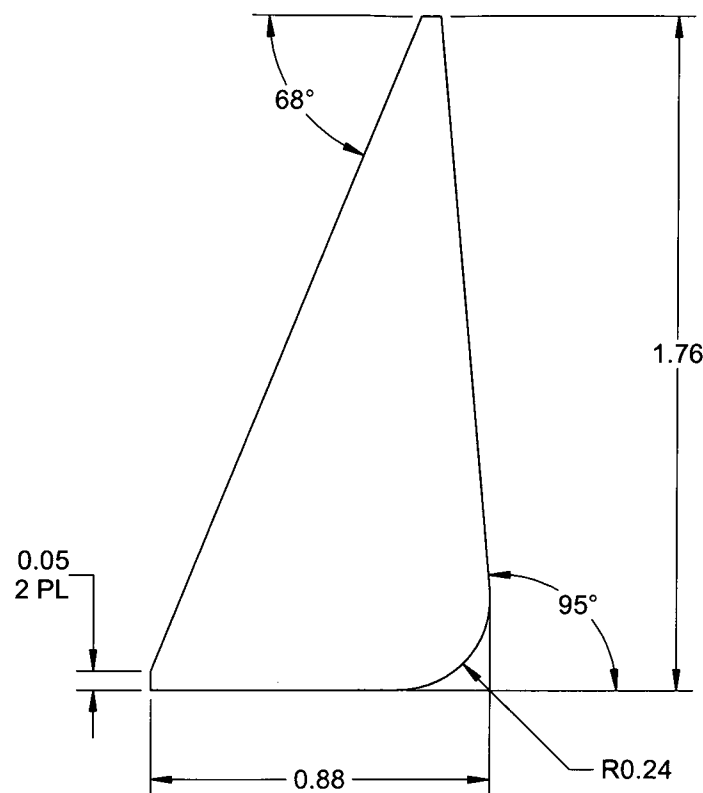
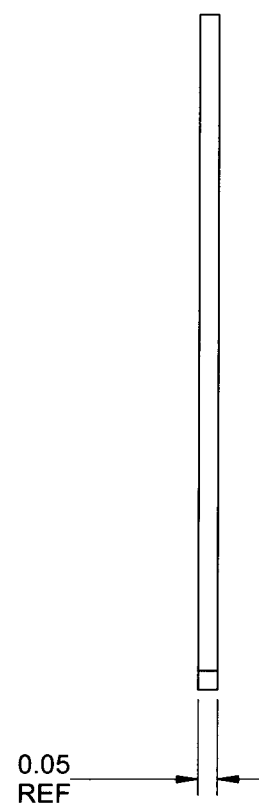
8 7 6 5 4 3 2 1

D

C

B

A



D

C

B

A

D5094-3 GUSSET

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET 0.050 THICK
MIL-S-5059 OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.01 lbs

RELEASED
2014-12-17
md

APPROVED

| | | | |
|------------|----------|---|--------------|
| DESIGN | AK | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | AK | | |
| CHECKED | VS | DRAWING NO. | REV. B |
| MFG. APPR. | DD | D5094 | SHEET 4 OF 4 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | POST BRACKET ASSEMBLY | NTS |
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